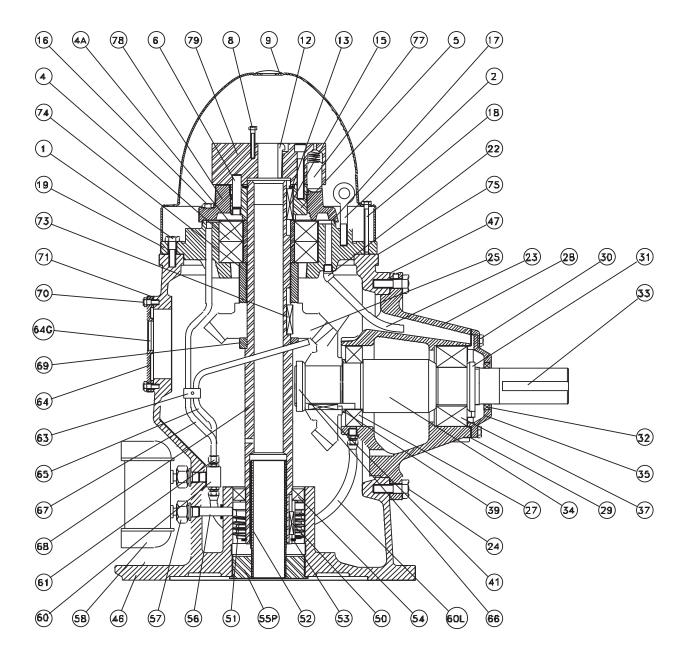
TYPICAL MODEL H-80 - H-200



No. Part Name

- 1 Capscrew-Thrust Cage
- *2 Lifting Eyebolt
- 4 Thrust Bearing
- *4A Thrust Bearing Sleeve
- 5 Lower Coupling
- Coupling Pin 6
- 8 Capscrew
- 9 Dome
- Gib Key 12
- External Snap Ring 13
- Key-Lower Coupling 15
- Capscrew-Thrust Cover 16
- Gasket-Thrust Cover 17
- 18 Capscrew-Dome
- 19 Thrust Bearing Cage
- *22 Flexible Tube Fitting

No. Part Name

- *23 Flexible Tube
- Capscrew-Horiz. Housing 24
- 25 Gears
- 27 Inner Bearing
- 28 Horizontal Housing
- 29 Gasket-Horz. Hsg. Cover
- 30 Capscrew-Horz. Hsg.
- Cover *31
- 32

- Outer Bearing

- Locknut & Washer
- Oil Seal
- 33 Key
- Drive Shaft 34
- Horizontal Housing Cover 35
- 37
 - 39 Horizontal M.D. Spacer
 - 41 Key-Drive Gear

No. Part Name

- 46 Main Housing
- Shim-Horz. Housing 47
- Key-Pump Runner 50
- Pump Runner 51
- 52 Seal Tube
- 53 External Snap Ring
- 54 Pump Bearing
- 55P Seal Plug
- Oil Tube From Pump 56
- 57 **Cooler Flexible Fittings**
- Oil Cooler 58
- Oil Distributor 60
- 60L Oil Tube To Inner Bearing
- 61 **Compression Fitting**
- 63 **Oil Tube Clamp**

- No. Part Name
- 64 Inspection Plate
- *64G Oil Sight Glass
- 65 Oil Tube To Gears
- Locknut & Washer *66
- 67 Oil Tube to Thrust Brg.
- 68 Hollow Shaft
- *69 Vertical U.G. Spacer
- Capscrew-Insp. Plate 70
- Gasket-Insp. Plate 71
- 73 Key-Driven Gear
- Vertical M.D. Spacer 74
- Shim-Thrust Brg. Cage 75
- 77 **Rachet Pins**
- 78 Thrust Bearing Cover
- 79 Upper Clutch

* These parts are not universal and are omitted in certain ratios and models.